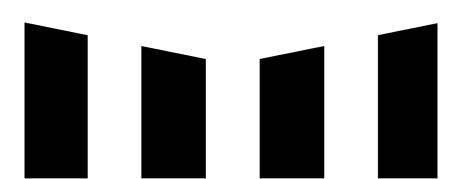


**GUIDE** FOR SILICONE APPLICATION ONTO BEARING COMPLETE





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## **Procedure explanation and safety**

This guide explains the procedure of applying silicone onto the bearing complete.

- Children and animals must never be left alone with the coloQuick. Be especially careful when the top lid and/or service door is open.
- There is a risk of electric shock when the service door is open. It should only be opened by authorized personnel trained by Calvex A/S.
- This operation must only be performed by authorized personnel trained by Calvex A/S.

## **Tools needed**



Tube with silicone (605010), two sets of Bearing complete (803101)



## **Procedure walkthrough**



Place the O-ring at the bearing.



Use fingers to press it into the groove.



Apply the silicone **ONLY** on the outer side of the O-ring.



Distribute the silicone evenly all around.



Repeat on the second bearing.



Make sure the silicone is **ONLY** applied in the area marked with a green circle on the above image.

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It is adviced to let the silicone dry until the next day before filling the waterbath and heating the water. This ensures that the bearing does not leak. Silicone dries 2 mm. in 24 hour.

